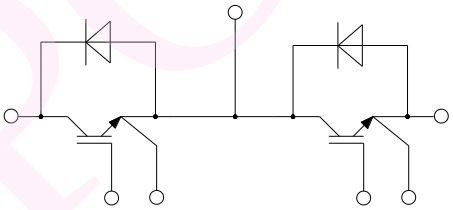
MS KM452GB12
Technical Information
IGBT Power Module

Key Parameters

V_{CE}	= 1200V
I_C	= 450A

Features
- Low $V_{ce(sat)}$
- Fast switching
- High short circuit capability (10μs)
- Low inductance module structure

Applications
- Inverter for motor drive
- AC and DC servo drive amplifier
- UPS
- Soft switching welding machine



Equivalent Circuit Schematic

Prepared by : ABA	Date of Publication : 03.2023
Approved by :	Revision : 0

Absolute Maximum Ratings

Symbol	Characteristic	Value	Unit
V_{CES}	Collector-Emitter Voltage	1200	V
I_{CDC}	Continuous DC Collector Current (T_c=100°C, T_j=175°C)	450	A
I_{CRM}	Peak Collector Current (tp=1ms)	900	A
V_{GES}	Gate-Emitter Voltage	±20	V
P_{tot}	Total Power Dissipation (T_c=25°C, T_j=175°C)	2083	W

IGBT Characteristics

Symbol	Characteristic	Conditions	Value			Unit
			Min.	Typ.	Max.	
BV_{CES}	Collector-Emitter breakdown Voltage	V_{GE}=0V, I_C =250μA,T_{vj}=25°C	1200			V
I_{CES}	Collector-Emitter leakage Current	V_{CE}=1200V,V_{GE}=0V, T_{vj}=25°C			5.0	mA
I_{GES}	Gate-Emitter leakage Current	V_{CE}=0V,V_{GE}=±20V, T_{vj}=25°C			400	ηA
$V_{GE(th)}$	Gate-emitter Threshold Voltage	V_{GE}=V_{CE}, I_C =1.5mA,T_{vj}=25°C	4.8	6.0	7.2	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	Ic=450A,V_{GE}=15V, T_{vj}=25°C		1.65	2.0	V
		Ic=450A,V_{GE}=15V, T_{vj}=150°C		2.0		
		Ic=450A,V_{GE}=15V, T_{vj}=175°C		2.1		V
Q_G	Gate Charge	V_{CC}=600V, V_{GE}=±15V, I_C=450A T_{vj} =25°C		4.32		μC
R_{gint}	Internal Gate Resistance			2.33		Ω
C_{ies}	Input Capacitance	V_{CE}=25V, V_{GE} =0V, f=1MHz, T_{vj}=25°C		29.2		ηF
C_{oes}	Output Capacitance			2.03		ηF
C_{res}	Reverse Transfer Capacitance			0.39		ηF
$t_{d(on)}$	Turn-on Delay Time	I_C =450 A V_{CE} = 600 V V_{GE} = ±15V R_G = 1.0Ω T_{vj}=25°C , L_{load} =0.3mH Energy loss include tail and diode reverse recovery		463		ηs
t_r	Rise Time			116		ηs
$t_{d(off)}$	Turn-off Delay Time			359		ηs
t_f	Fall Time			249		ηs
E_{on}	Energy Dissipation During Turn-on Time			44.35		mJ
E_{off}	Energy Dissipation During Turn-off Time			33.72		mJ
I_{SC}	SC Data	t_{sc}≤10μs,V_{GE}=15V, Tv_j=25°C,V_{cc}≤600V		1800		A

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Diode Characteristics

Symbol	Characteristic	Conditions	Value			Unit
			Min.	Typ.	Max.	
I_F	Diode DC Forward Current			450		A
I_{FRM}	Diode Peak Forward Current	tp=1ms		900		A
V_F	Forward Voltage	I_F=450A,T_{vj}=25°C		2.0	2.4	V
		I_F=450A,T_{vj}=150°C		1.8		V
		I_F=450A,T_{vj}=175°C		1.75		V
Q_{rr}	Recovered Charge	I_F =450 A V_R=600V -di$_F$/dt =2800A/µs T_{vj}=25°C		19.0		µC
I_{rr}	Peak Reverse Recovery Current			157		A
E_{rec}	Reverse Recovery Energy			5.82		mJ

Module Characteristics

Symbol	Characteristic	Conditions	Value			Unit
			Min.	Typ.	Max.	
V_{isol}	Isolation voltage	t=1min,f=50Hz	2500			V
T_{jmax}	Maximum Junction Temperature				175	°C
$T_{vj\ op}$	Operating Junction Temperature		-40		150	°C
T_{stg}	Storage Temperature		-40		125	°C
$R_{CC'+EE'}$	Module lead resistance terminal to chip			0.70		mΩ
L_{SCE}	Stray Inductance, Module			20		nH
$R_{\theta jc}$	Junction-to Case	per IGBT-inverter		0.06		°C/W
		per Diode-inverter		0.11		°C/W
$R_{\theta cs}$	Case to Sink	per IGBT-inverter		0.034		°C/W
		per Diode-inverter		0.05		°C/W
		Conductive grease applied		0.01		K/W
M_t	Module Electrodes Torque	Recommended(M5)	2.5		5.0	N·m
M_s	Module-to-Sink Torque	Recommended(M6)	3.0		6.0	N·m
G	Weight of Module			320		g

Prepared by : ABA	Date of Publication : 03.2023
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• Typical Electrical Characteristics

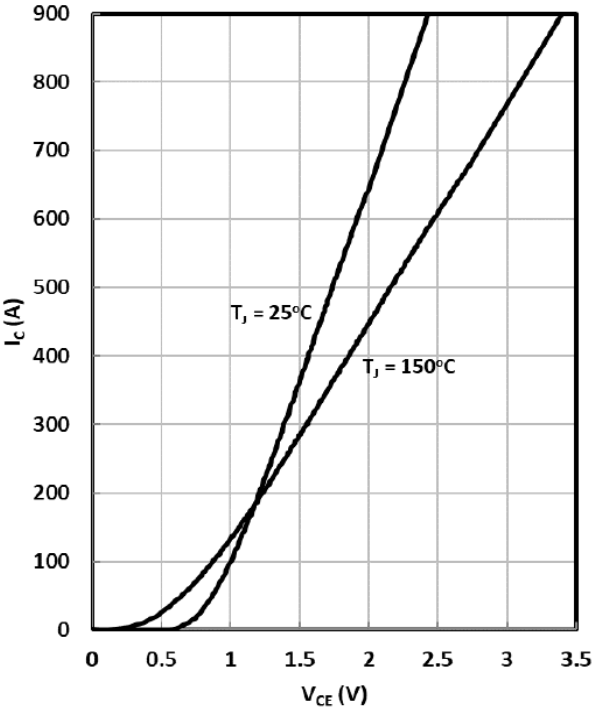

Fig. 1 IGBT (Inverter) Output Characteristics

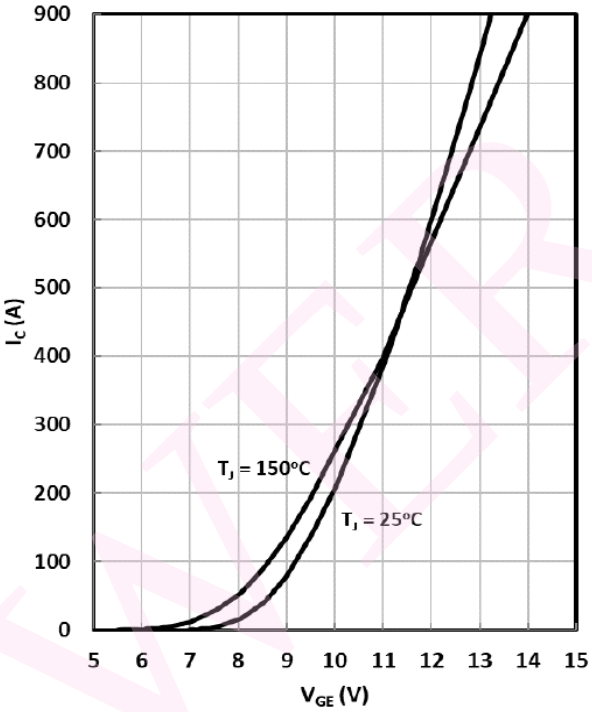

Fig. 2 IGBT (Inverter) Transfer Characteristics

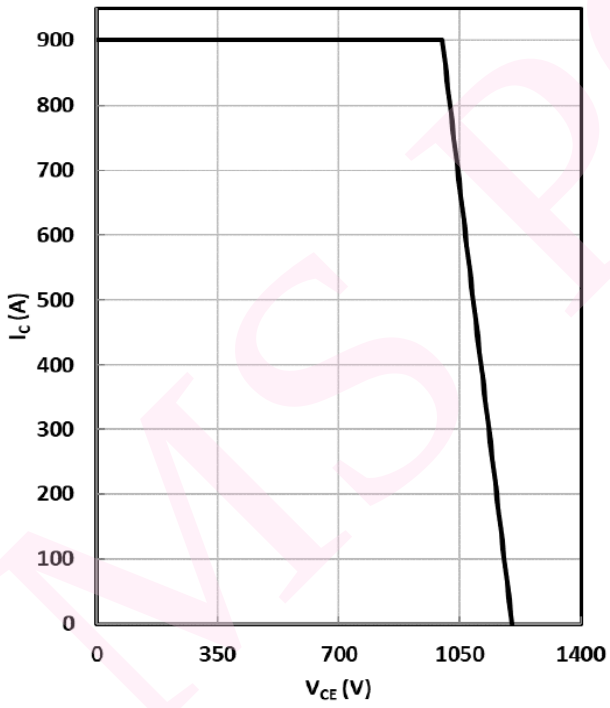

Fig. 3 RBSOA

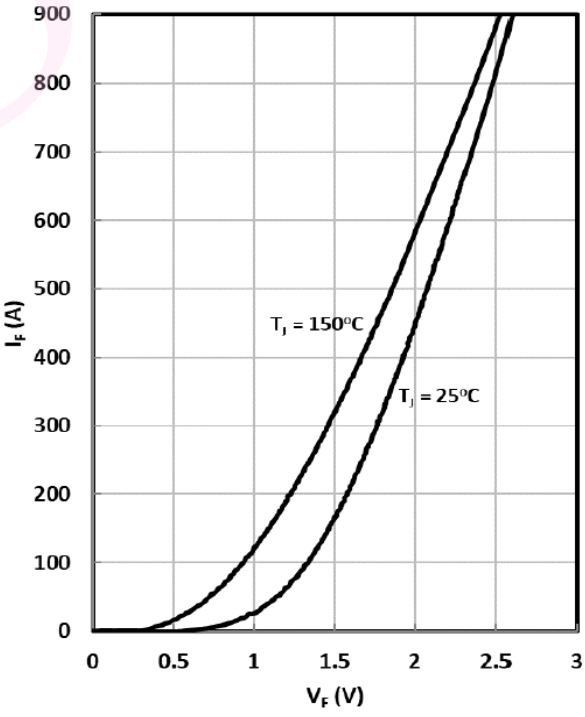

Fig. 4 Diode (Inverter) Forward Characteristics

Prepared by : ABA	Date of Publication : 03.2023
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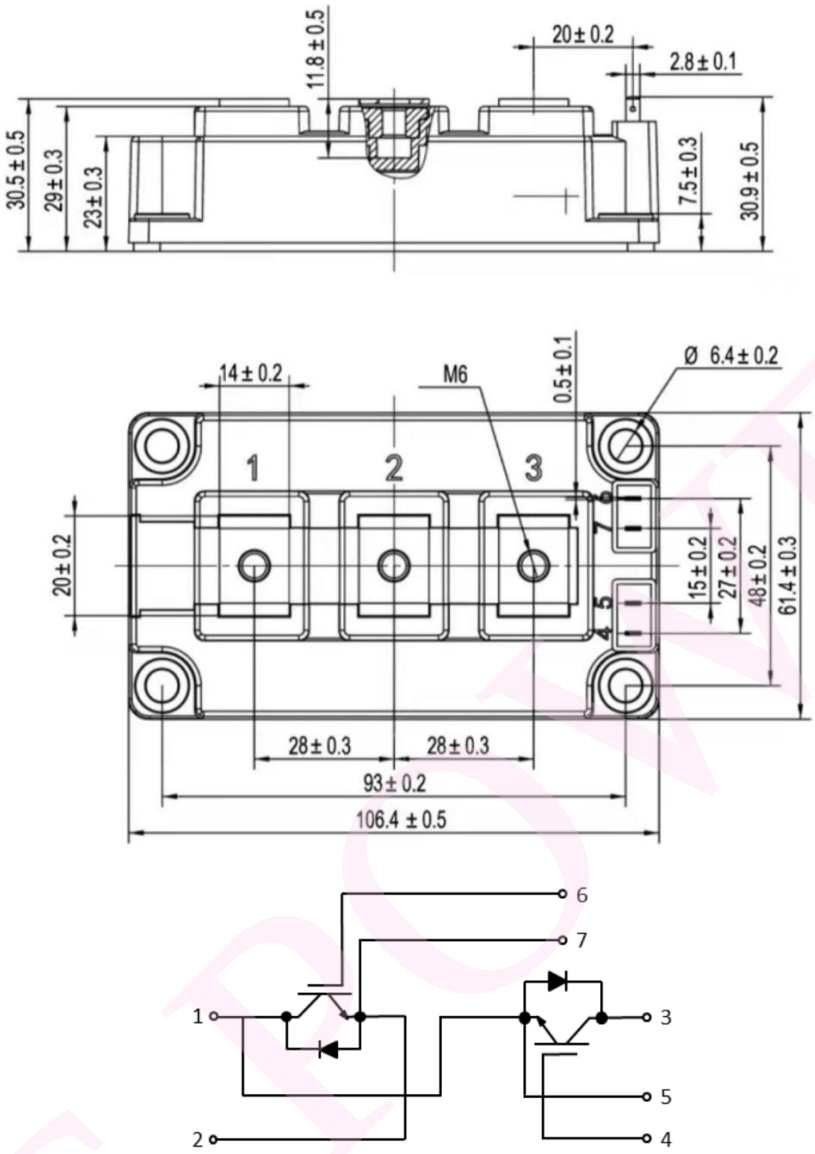
Outline :



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